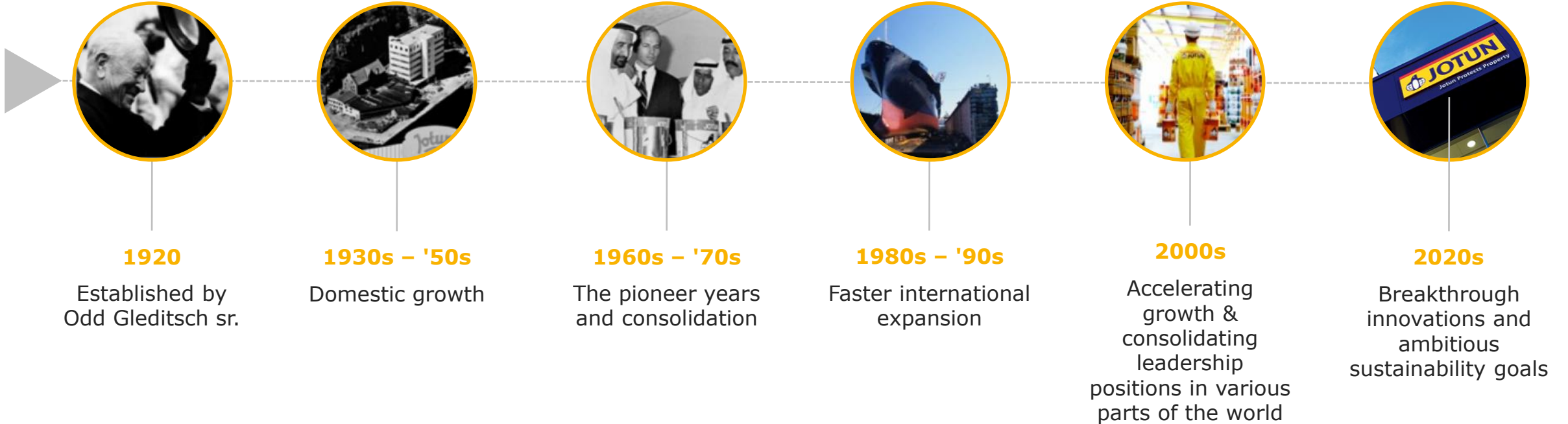




Architectural Powder Coatings

Jotun's History

100 PROUD YEARS OF BUSINESS



JOTUN PROTECTS PROPER

Sustainability is an integrated part of our strategy.

We conduct business based on our values in the interest of our customers, suppliers, employees, shareholders, environment and society.



Loyalty



Care



Respect



Boldness

Powder Coatings



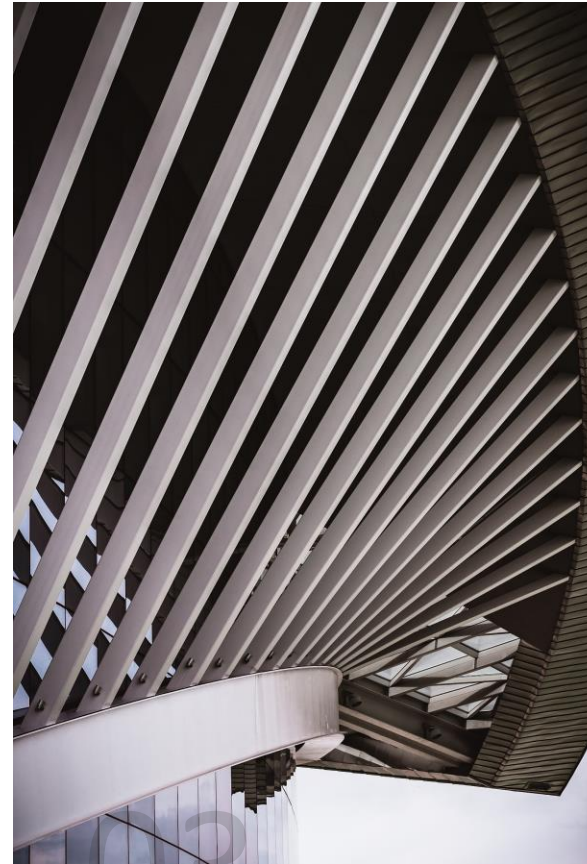
01

DECORATIVE
PAINTS



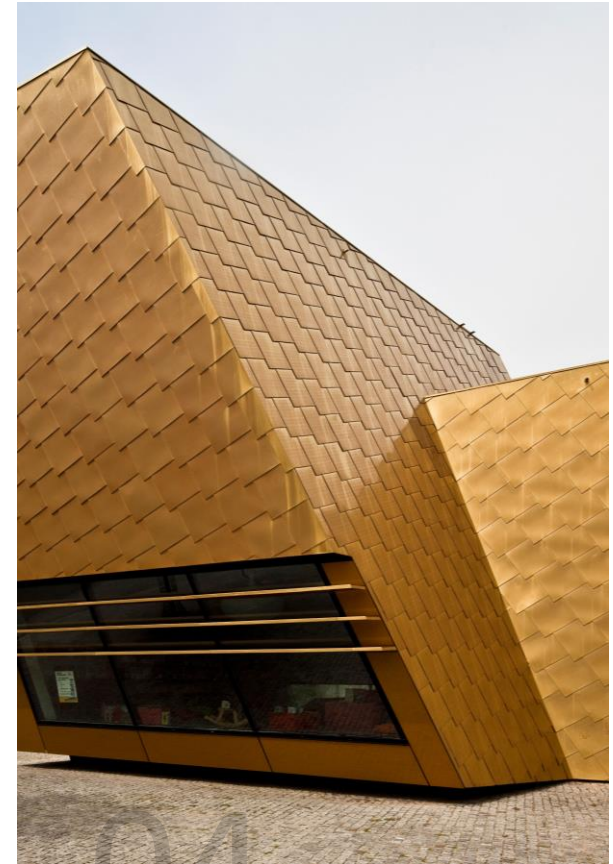
02

MARINE
PAINTS



03

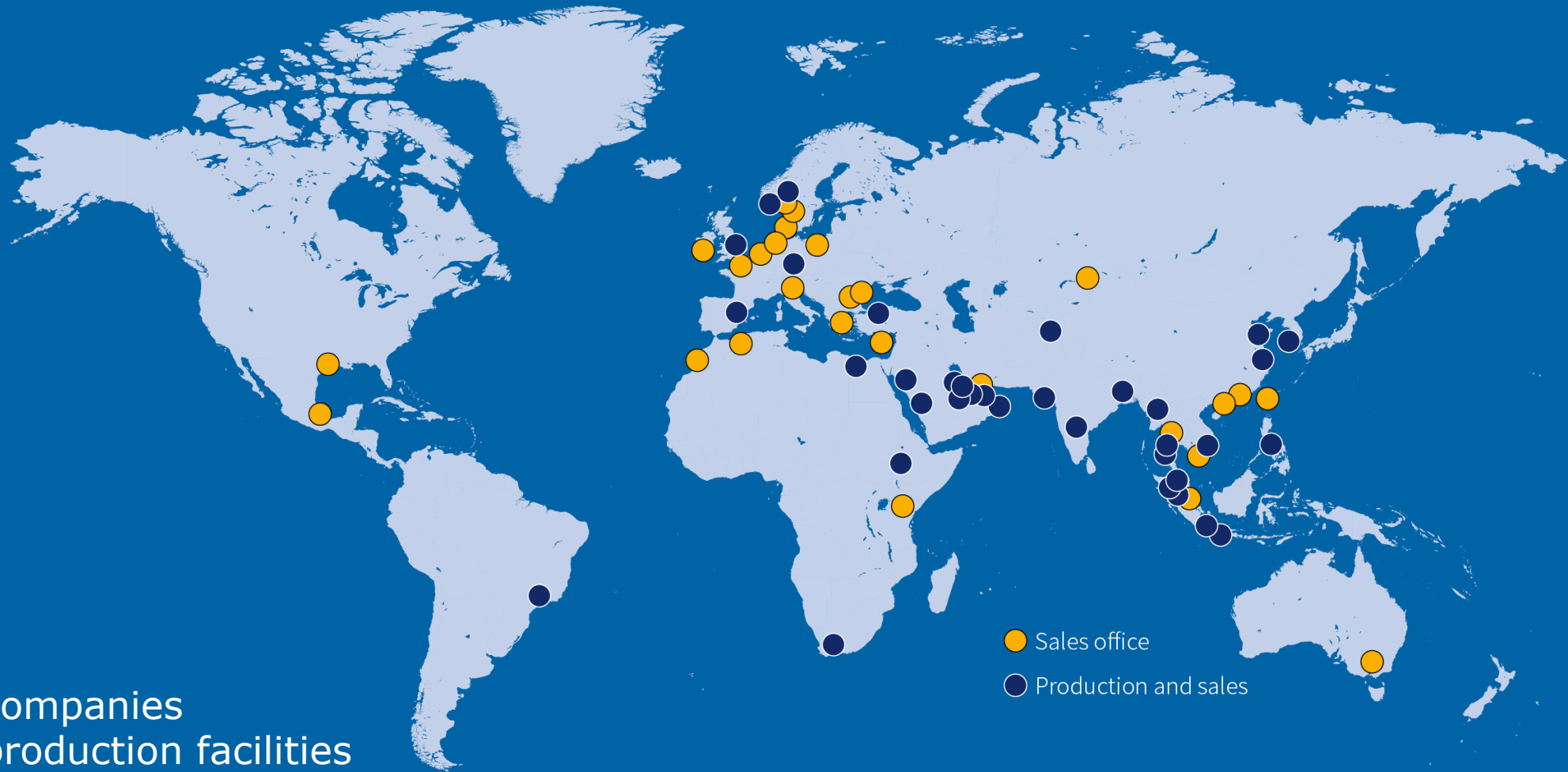
INDUSTRIAL
PAINTS



04

POWDER
COATINGS

Jotun Locations



- 67 companies
- 40 production facilities
- Products available in more than 100 countries

Jotun Head Office, Sandefjord Norway



Jotun Turkey: High Production Capacity in Two Factories

Paints and coatings: 44.000.000 Lt. per year

Powder coatings: 20.000 ton per year



Why Jotun?

Global Technical Service:

Jotun offers the best technical service with the same standards all over the world.

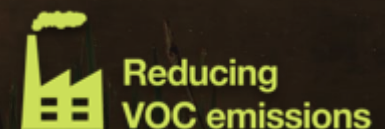
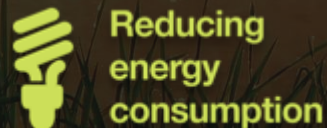
More than 1.000 technical service consultants provide support on the best solutions and paint applications in the area.



We see sustainability as a long-term competitive advantage.

We have protected structures against decay and corrosion for many years with our products that we have developed by prioritizing the environment and human health.

Our sustainability policy focuses on recycling waste, reducing carbon footprints, using sustainable energy, avoiding the use of harmful substances, and limiting solvent emissions.



Why Jotun?

We are constantly developing new products and technologies for future.

Our R&D Center is located in Sandefjord, Norway. We work on new solutions and innovations with more than 400 employees in our 10 R&D laboratories located all over the world.



Why Jotun?

We are constantly developing new products and technologies for future.

We develop all of our products by testing them in our laboratories around the world and in the field in harsh climatic conditions.



Products Developed Beyond Legal Obligations

The use of chemicals may harm Jotun employees (operators and inspectors), paint professionals, customers, and the environment. Therefore, Jotun must identify chemical risks and manage them responsibly.

When new information is obtained about existing chemicals or a new chemical is used, its technical and economic effects should be evaluated.

Jotun Protects Iconic Buildings All Over The World

Palm Jumeirah, Dubai



Bosphorus, Istanbul



Petronas Towers, Kuala Lumpur



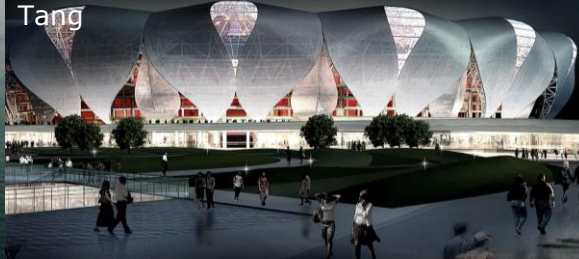
White Magnolia Plaza, Sangay



Zuhai Macau Bridge, Hong Kong



Hangzhou Olympic Sports Center, Qian Tang



Marina Bay Sands, Singapore



Abu Dhabi Airport, Abu Dhabi



Hardanger Bridge, Hordaland



Atlantis the Palm, Dubai



Zorlu Center, Istanbul



Burj Khalifa, Dubai



Istanbul Airport



Oslo Opera House, Oslo

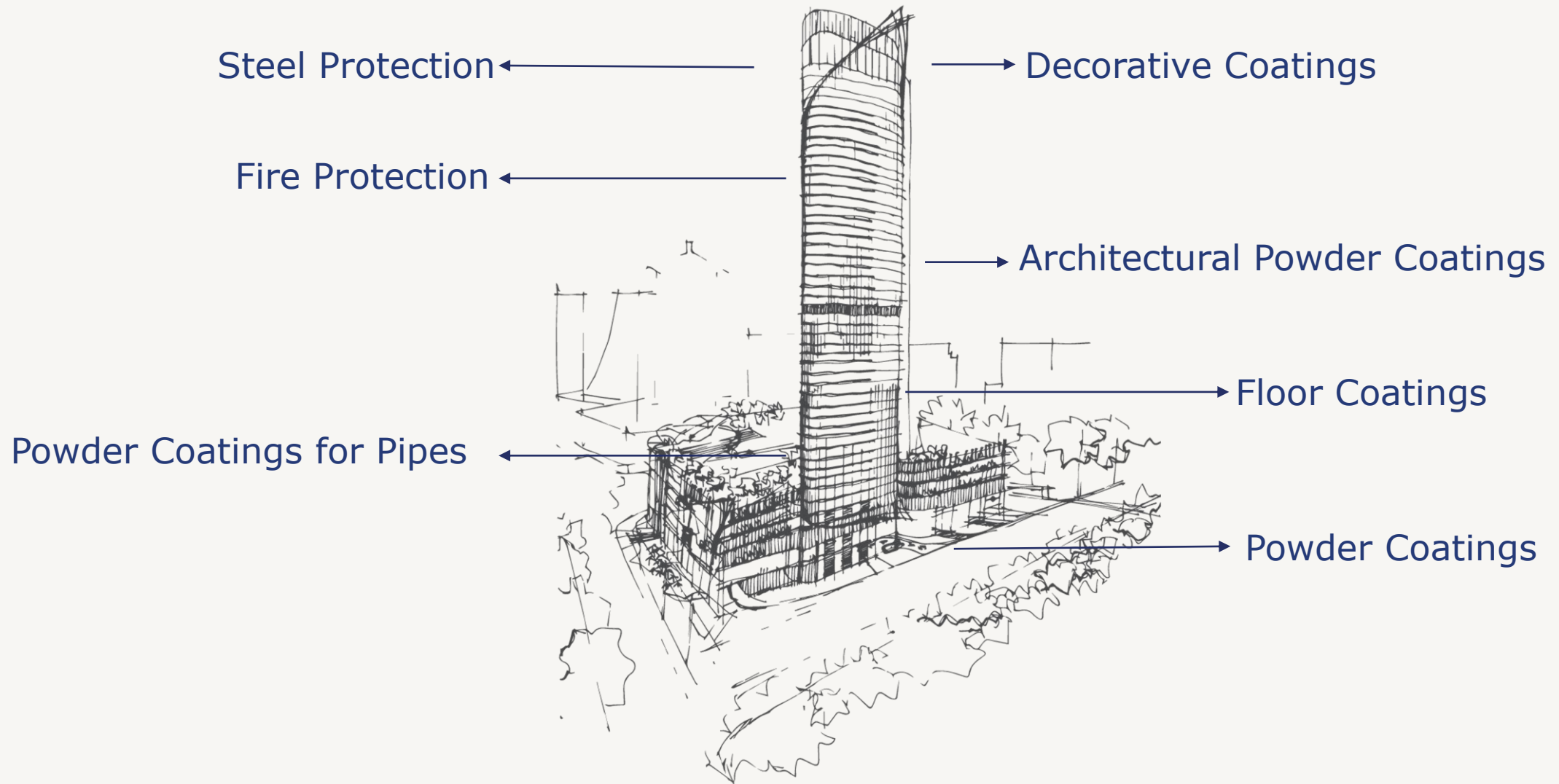


Krakenes Fyr Lighthouse, Fjordane



Burj Al Arab, Dubai





Single Source Solutions (SSS)



Advanced Projects Group

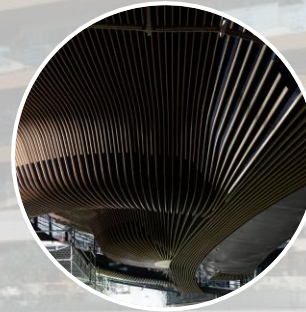
Decorative



Powder



Industry



APG



Architect



PMO



Investor



Contractor



Single Brand. Complete Solution.

Powder Coatings

Jotun Super Durable

Decorative Paints

Jotashield Super Durable

Protective Coatings

Hardtop AX

SeaPearl Ataköy



Single Brand. Complete Protection.

Protective Coatings

Pilot WF

Powder Coatings

Primax-PR 9085 Grey Smooth
Jotun Facade RAL 7038 Smooth

Decorative Paints

Jotashield Super Durable

Avrasya Tunnel





Powder Coatings

Aluminium Finishing Technologies

- Powder Coatings
- Anodized
- PVDF

Powder Coatings



01
Building
Components



02
Furniture



03
Pipeline



04
Appliance



05
General
Industry

Building Components

Building Components

For buildings people remember

Main Brands

Jotun Facade
Jotun Super Durable
Jotun Durasol

Highlights

10 of world's tallest buildings
protected by Jotun
Specified by leading architects
in the world
Global reach, local service



Architectural Qualifications

Category	Standard	Florida Test	Coating System
Category 1	GSB Standard	5° South – 1 year	Standard Polyester Powder Coatings
	Qualicoat Class 1	5° South – 1 year	
	AAMA 2603	45° South – 1 year	
Category 2	GSB Master	45° South – 3 years	Super Durable Polyester Powder Coatings
	Qualicoat Class 2	5° South – 3 years	
	AAMA 2604	45° South – 5 years	
	GSB Premium	45° South – 5 years	
Category 3	Qualicoat Class 3	45° South – 10 years	Fluoropolimer Powder Coatings PVDF
	AAMA 2605	45° South – 10 years	



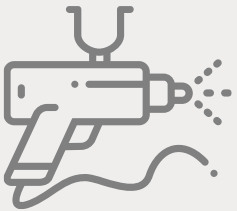
Standard Comparisons

Comparison of Architectural Qualifications			
	AAMA 2604	Qualicoat class 2	GSB Master
PRETREATMENT			
Pretreatment Type	Chrome or non-chrome chemical conversion coating	Chrome or non-chrome chemical conversion coating	Chrome or non-chrome chemical conversion coating
Pretreatment Coating Weight	Chromate: 30 mg/m ² minimum (323 mg/m ²) Non-chromate: per supplier's specification	Chromate: 0.6 - 1.2 g/m ² for yellow chromate and 0.6-1.5 g/m ² for green chromate Anodic Pre-treatment: at least 3 µm (not > 8 µm) Alternative Pre-treatment: requires Qualicoat approval	Chromate: ISO 10546 0.4 - 1.0 g/m ² for yellow chromate and 0.4-1.2 g/m ² for green chromate Anodic Pre-treatment: 3-8 µm Alternative Pre-treatment: per supplier's specification, after test approval
FILM REQUIREMENTS			
Appearance	No defects (from a distance of 3 m, viewed at an angle of 90°)	No defects (from a distance of 3 m, viewed at an angle of 60°)	No defects (from a distance of 3 m, viewed at an angle of 60°)
Required colors	Consistent with established color range	White: RAL 9010 Blue: RAL 5010 Red: RAL 3005	RAL 3016 RAL 8014 RAL 9001 (9006/9007 for metallics)
Gloss	Low: 0-19 ± 5 units Medium: 20-79 ± 5 units High: 80-100 ± 5 units	Category 1: 0-30 ± 5 units Category 2: 31-70 ± 7 units Category 3: 71-100 ± 10 units	Matt (<40 GU): ± 10 units Semi-gloss - gloss (>40 GU): ± 15 units
Dry Film Thickness	1.2 mils (30 µm); for multicoat: 1.0 mil topcoat minimum & 0.3 +/- 0.1 mil primer	Min 60 µm (none of measured values less than 80% of min. value)	50-80 µm unless otherwise agreed
Sealant Compatibility	Meets AAMA 800	N/A	Adhesion break: not permitted Cohesion break: permitted
Dry Film Hardness	Pencil grade F. No rupture of film (ASTM D 3363)	Buchholz indentation (EN ISO 2815) Minimum 80	N/A
ADHESION REQUIREMENTS			
Dry Adhesion	Gr - 0	Gr - 0	Gr - 0
Wet Adhesion	Gr - 0	N/A	Gr - 0
Resistance to Boiling Water	N/A	2 hours, no blistering in excess of S2 (ISO 4628-2). No defects or detachment. Some color change is acceptable.	2 hours, no blistering in excess of S2 (ISO 4628-2). No defects or detachment. Some color change is acceptable.
Impact Resistance	no removal of film from substrate using a 160 inch-lb impactor to deform the test sample min 3 mm +/- 0.3 mm	load 2.5 Nm (22 inch-lb) without any sign of detachment after tape pull adhesion test	20 inch-lb without any sign of detachment after tape pull adhesion test
Abrasion Resistance	abrasion coefficient value = 20 minimum	N/A	N/A
Cupping Test followed by tape pull adhesion	N/A	Minimum 5 mm without any detachment	Minimum 5 mm without any detachment after tape pull

Comparison of Architectural Qualifications			
	AAMA 2605	Qualicoat class 3	GSB Premium*
PRETREATMENT			
Pretreatment Type	Amorphous chromium phosphate or amorphous chromate treatment	Chrome or non-chrome chemical conversion coating	Chrome or non-chrome chemical conversion coating
Pretreatment Coating Weight	Chromate: 40 mg/m ² minimum (431 mg/m ²) Non-chromate: per supplier's specification	Chromate: 0.6 - 1.2 g/m ² for yellow chromate and 0.6-1.5 g/m ² for green chromate Anodic Pre-treatment: at least 3 µm (not > 8 µm) Alternative Pre-treatment: requires Qualicoat approval	Chromate: ISO 10546 0.4 - 1.0 g/m ² for yellow chromate and 0.4-1.2 g/m ² for green chromate Anodic Pre-treatment: 3-8 µm Alternative Pre-treatment: per supplier's specification, after test approval
FILM REQUIREMENTS			
Appearance	No defects (from a distance of 3 m, viewed at an angle of 90°)	No defects (from a distance of 3 m, viewed at an angle of 60°)	No defects (from a distance of 3 m, viewed at an angle of 60°)
Required colors	Consistent with established color range	Blue Light grey Metallic color	RAL 3016 RAL 8014 RAL 9001 (9006/9007 for metallics)
Gloss	Low: 0-19 ± 5 units Medium: 20-79 ± 5 units High: 80-100 ± 5 units	Category 1: 0-30 ± 5 units Category 2: 31-70 ± 7 units Category 3: 71-100 ± 10 units	Matt (<40 GU): ± 10 units Semi-gloss - gloss (>40 GU): ± 15 units
Dry Film Thickness	1.2 mils (30 µm); for multicoat: 1.0 mil topcoat minimum & 0.3 +/- 0.1 mil primer	Min 50 µm (none of measured values less than 80% of min. value)	50-80 µm unless otherwise agreed
Sealant Compatibility	Meets AAMA 800	N/A	Adhesion break: not permitted Cohesion break: permitted
Dry Film Hardness	Pencil grade F. No rupture of film (ASTM D 3363)	Buchholz indentation: Minimum 80 (EN ISO 2815)	N/A
ADHESION REQUIREMENTS			
Dry Adhesion	Gr - 0	Gr - 0	Gr - 0
Wet Adhesion	Gr - 0	N/A	Gr - 0
Resistance to Boiling Water	N/A	2 hours, no blistering in excess of S2 (ISO 4628-2). No defects or detachment. Some color change is acceptable.	2 hours, no blistering in excess of S2 (ISO 4628-2). No Gr 0/Gt 1 (with tape removal)
Impact Resistance	no removal of film from substrate using a 160 inch-lb impactor to deform the test sample min 3 mm +/- 0.3 mm	load 2.5 Nm (22 inch-lb) without any sign of detachment after tape pull adhesion test	20 inch-lb without any sign of detachment after tape pull adhesion test
Abrasion Resistance	abrasion coefficient value = 40 minimum	N/A	N/A
Cupping Test followed by tape pull adhesion	N/A	Minimum 5 mm without any detachment after tape pull adhesion test	Minimum 5 mm without cracking or detachment after tape pull adhesion test

Comparison of Architectural Qualifications			
	AAMA 2603	Qualicoat class 1	GSB Standard
PRETREATMENT			
Pretreatment Type	Chemical conversion coating	Chrome or non-chrome chemical conversion coating	Chrome or non-chrome chemical conversion coating
Pretreatment Coating Weight	not specified	Chromate: 0.6 - 1.2 g/m ² for yellow chromate and 0.6-1.5 g/m ² for green chromate Anodic Pre-treatment: at least 3 µm (not > 8 µm) Alternative Pre-treatment: requires Qualicoat approval	Chromate: ISO 10546 0.4 - 1.0 g/m ² for yellow chromate and 0.4-1.2 g/m ² for green chromate Anodic Pre-treatment: 3-8 µm Alternative Pre-treatment: per supplier's specification, after test approval
FILM REQUIREMENTS			
Appearance	No defects (from a distance of 3 m, viewed at an angle of 90°)	No defects (from a distance of 3 m, viewed at an angle of 60°)	No defects (from a distance of 3 m, viewed at an angle of 60°)
Required colors	Consistent with established color range	White: RAL 9010 Blue: RAL 5010 Red: RAL 3005	RAL 3016 RAL 8014 RAL 9001 (9006/9007 for metallics)
Gloss	Low: 0-19 ± 5 units Medium: 20-79 ± 5 units High: 80-100 ± 5 units	Category 1: 0-30% ± 5 units Category 2: 31-70 % ± 7 units Category 3: 71-100 % ± 10 units	Matt (<40 GU): ± 10 units Semi-gloss - gloss (>40 GU): ± 15 units
Dry Film Thickness	Min 0.8 mils (20 µm)	Min 60 µm (none of measured values less than 80% of min. value)	50-80 µm unless otherwise agreed
Sealant Compatibility	meets AAMA 800	N/A	Adhesion break: not permitted Cohesion break: permitted
Dry Film Hardness	Pencil grade H (ASTM D 3363). No rupture of film	Buchholz indentation (EN ISO 2815): Minimum 80	N/A
ADHESION REQUIREMENTS			
Dry Adhesion	Gr - 0	Gr - 0	Gr - 0
Wet Adhesion	Gr - 0	N/A	Gr - 0
Resistance to Boiling Water	N/A	2 hours, no blistering in excess of S2 (ISO 4628-2). No defects or detachment. Some color change is acceptable	2 hours, no blistering in excess of S2 (ISO 4628-2). No Gr 0/Gt 1 (with tape removal)
Impact Resistance	no removal of film from substrate using a 160 inch-lb impactor to deform the test sample min 3 mm +/- 0.3 mm	load 2.5 Nm (22 inch-lb) without any sign of cracking or detachment	20 inch-lb without any sign of cracking or detachment
Abrasion Resistance	not specified	N/A	N/A





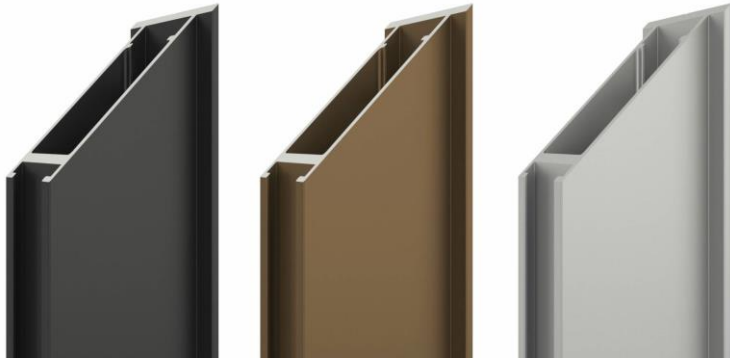
Advantages of Powder Coatings

- VOC-free
- Environmentally and human-friendly
- Generates almost negligible waste
- The most efficient coating system
- Offers limitless options for colours, gloss levels and surface finishes
- Provides enhanced physical, chemical and corrosion resistance

What is Anodizing?

Anodized is an electrochemical process used to create a very thin oxide layer on the metal surface.

At the end of the coating, a colourless aluminum oxide layer (Al_2O_3) of about 15-20 microns is formed. A sulfuric acid solution is used in the process.



Powder Coatings

- Powdered paint is thrown onto the surface in special cabinets.
- The material enters the oven.
- Powder paint melts and adheres to the surface.
- It is environmentally friendly.

Anodizing

- It is an electrochemical process.
- Very thin oxide layers form on metal surfaces.
- It is applied by washing method in very large pools.
- Sulfuric acid is used in the process.
- The operation is harmful to operation and human health.

Powder Coatings

- Unlimited colour options
- Variety of smooth, textured and project-specific finishes
- Colour consistency
- Easy to retouch

Anodizing

- Few colour options
- Limited finish option
- Colour difference in profiles of the same structure
- Difficult to retouch

Chemical Resistance: Comparison between Powder Coatings and Anodizing

Chemical Resistance

5% NaOH @ 5 min. 5% H₂SO₄ @ 60 min.

LIMITED

THE FIRST ALUMINIUM EXTRUDER IN SINCE 19

N.A. 1 FINISH (ETCHED AND ANODISED)

ANOLOK AT - 512 L ANOLOK AT - 512 D

ANOLOK AT - 514 L ANOLOK AT - 514 D

ANOLOK AT - 517 L ANOLOK AT - 517 D

ANOLOK AT - 519

TECHNICAL STANDARD

1. STANDARD FOR ALUMINIUM ALLOY SHAPES:
1.1 INDUSTRIAL STANDARD (TIS 284-2530)
1.2 STANDARD (JIS H 4100-1970)
1.3 BRITISH STANDARD (BS 1476-1967)
1.4 ALUMINIUM ASSOCIATION STANDARDS (AA-1998)

2. STANDARD FOR ANODIZED ALUMINIUM
2.1 THAI INDUSTRIAL STANDARD (TIS 218-2520)
2.2 JAPANESE INDUSTRIAL STANDARD (JIS H 8601-1974)
2.3 BRITISH STANDARD (BS 3657-1974)

Note : Colour sample marked L (Light) and D (Dark) for each colour code number represent colour variation tolerance.
Order should only specify 514 or 517 etc. and not 514 L or 514 D or 517 L etc.

By : Regional R&D

AURORA

Powder Coatings for Architectural

Mercurial Shimmer

Lustre Lumina

Stardust Mirage

Allure Sunlit

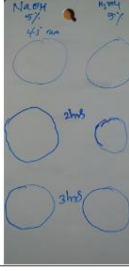
Hypnotic Sapphiric

Magna

Chemical Resistance

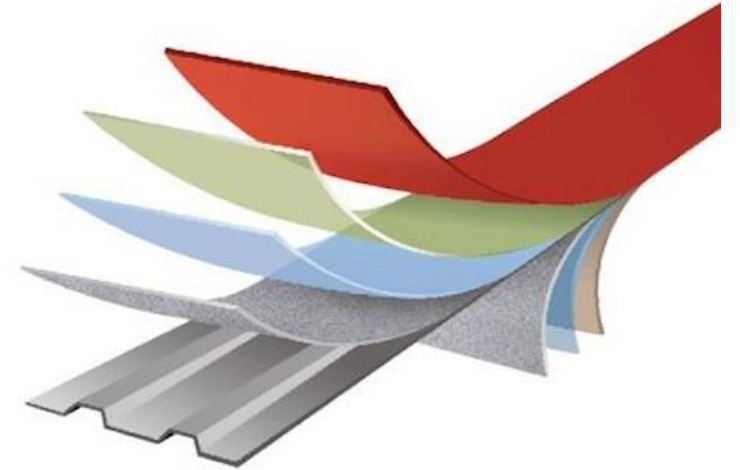
5% NaOH @ 5 min. 5% H₂SO₄ @ 60 min.

By : Regional R&D

Test conditions : 5% NaOH 5% H ₂ SO ₄		
Test period : 45 min to 3 hours		
Substrate : Aluminum		
	Aurora Silver 1205185	Anodized Silver Matt
After 45 minutes		
Left side 5% NaOH		
Right Side 5% H ₂ SO ₄		
After 3hrs		
Left side 5% NaOH		
Right Side 5% H ₂ SO ₄		
Tested by:	Noted by:	

What is PVDF?

- A liquid coating with a very high level of solvent (30 - 70%).
- A thermoplastic fluoropolymer composed of Polyvinylidene Difluoride.
- Originally a two layers system but being replaced due to durability questions.
- Multiple (4) layer systems common but add to production complexity with longer processing time and a greater chance for things to go wrong.
- **Increasing amount of solvent**, where 30 - 70% of the product evaporates to the environment and does not go on the aluminium.



Relative application cost per sq. m aluminium (coating + application):

Super Durable	PVDF (4 layer)	Durasol
0.3	1.0	0.6

Powder vs. PVDF

Description	Powder Coatings	PVDF
Environmentally Friendly (VOC)	High (no solvent)	Low (30 – 70 % solvent)
Colour Selection	150 colours, can be designed on request	A more limited range
Gloss and Finish / Design Flexibility	Glossy, matt, smooth, metallic and textured finishes	Smooth matt finish only (Brightness is achieved by multiple layers and metallic finish)
Number of Coats	Single coat	Up to 4 needed if toughness or gloss is required
Mechanical Properties	Excellent scratch and abrasion resistance	Poor (not recommended in high-traffic areas) unless multiple layers
Primer Required	No	Yes
Speed of Application	Fast	%20 slower
Approved Applicators	Many	Few
Guarantee	25 to 30 years for all colours	Depends on product and supplier, max 20 years
Waste Generation	%99 + < %1 loss as it is recyclable	%40-80 waste due to solvent and excessive spray losses
Relative Application Cost (Coating + Application)	0.3 / 0.6 (Super Durable / Durasol)	1 (3 layers)

Are all PVDFs durable?

Commercial-grade PVDFs before and after weathering testing using the HE WXM weatherometer



Initial



After 200 hours

? Perhaps not all PVDFs are the same!

PRODUCT OVERVIEW



Superior Protection Against Difficult Climate Conditions!

UV resistance for many years with Qualicoat Class 1, Class 2, Class 3 approved products



Durability of Aluminum Portfolio

Standard	Guarantee	Product
Qualicoat Class 1 AAMA 2603 GSB Standard	15 years product performance guarantee	Jotun Facade
Qualicoat Class 2 AAMA 2604 GSB Master	25 years product performance guarantee	Jotun Super Durable
Qualicoat Class 3 AAMA 2605	30 years product performance guarantee	Jotun Durasol



Product Performance Guarantee





PRODUCT
PERFORMANCE
GUARANTEE

15 YEARS

PROJECT NAME

located at

LOCATION

where the extruded architectural
aluminium coated by

APPLICATOR'S NAME

LOCATION

Using

Jotun Facade

CHEMISTRY (e.g. 13/14/24/22)

COLOUR

Batch xxxxxxxx





PRODUCT
PERFORMANCE
GUARANTEE

25 YEARS

PROJECT NAME

located at

LOCATION

where the extruded architectural
aluminium coated by

APPLICATOR'S NAME

LOCATION

Using

Jotun Super Durable

CHEMISTRY (e.g. 2003)

COLOUR

Batch xxxxxxxx





PRODUCT
PERFORMANCE
GUARANTEE

30 YEARS

PROJECT NAME

located at

LOCATION

where the extruded architectural
aluminium coated by

APPLICATOR'S NAME

LOCATION

Using

Jotun Durasol

COLOUR

Batch xxxxxxxx

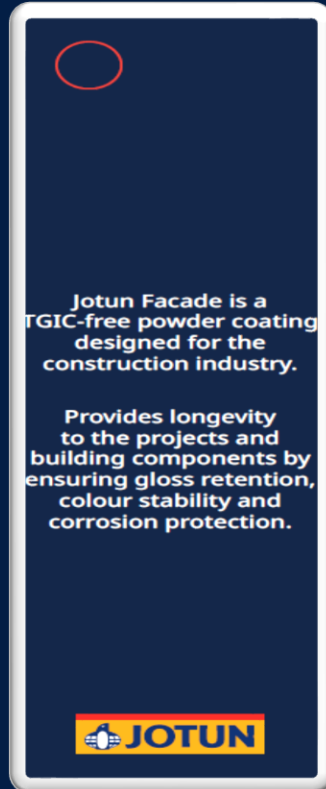
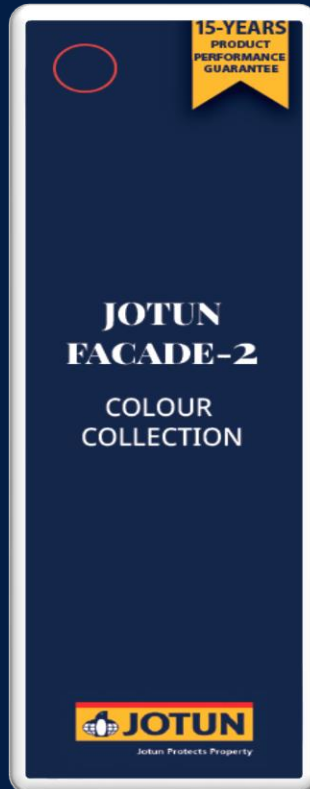


Jotun Facade

Qualicoat Class 1, AAMA 2603, GSB Standard

- Product performance guarantee up to 15 years against harsh climatic conditions
- Perfect appearance
- Reduction in application cost due to improved surface coverage
- Eco-friendly solution for sustainable architectural projects
- Reduction in building energy consumption with Cool Shades Collection

Jotun Facade Collection



Jotun Super Durable

Qualicoat Class 2, AAMA 2604, GSB Master

- 25 years product performance guarantee against harsh climatic conditions
- Impact resistant
- Perfect appearance
- Design friendly with special textures and wide colour options
- VOC free, environmentally friendly
- Reduction in building energy consumption with Cool Shades Collection

Jotun Durasol

Qualicoat Class 3, AAMA 2605

- Excellent protection against harsh climatic conditions with a product performance guarantee of 30 years.
- Superior resistance to scratching and impact.
- Excellent appearance for many years with superior color and gloss resistance.
- Low dirt holding.
- VOC free, environmentally friendly.



Collections

COOL SHADES



AURORA



SAHARA



EVOKE



ULTIMATT



COSMOS



LIFESHINE



Jotun Cool Shades Collection

Heat Reflective Powder Coatings

- Reduces surface and indoor temperatures.
- Contributes to human comfort and safety.
- Reduces the energy consumption of buildings in regions with hot climates.
- Helps reduce the heat island effect in cities and therefore contributes to a LEED score when used in roofing and shading systems.



Jotun Aurora Collection

High performance meets sustainable architecture and a stylish appearance

- Provides a flawless metallic effect
- Minimizes the impact on the environment
- Provides high performance durability



40x
less water



20%
less gas



10x
less electricity



SHIMMER



MERCURIAL



SAPPHIRIC



MAGNA



LUMINA



LUSTRE



STARDUST



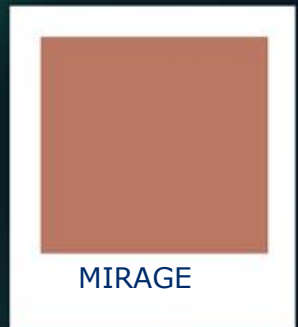
ALLURE



HYPNOTIC



SUNLIT



MIRAGE

Aurora Colours

High performance meets sustainable architecture and a stylish appearance.

- Facade-Super Durable-Durasol offers metallic colour alternatives with its products.
- It is used for transforming from anodizing and for a raw metal look.

Jotun The Sahara Collection

Easy To Clean Fine Texture Powder Coating

- Aesthetically attractive, robust, and practical
- Hide surface imperfections such as die lines and welds.
- Scratch resistant
- High dirt-repellent resistance



Jotun The UltiMatt Collection

The World's Deepest Matt Powder Coatings

- Pure matt surfaces are the perfect complement to natural building materials.
- Contributes to obtaining credits in LEED and green building standards.
- Super Durable 2900 SMO is Qualicoat class 2 certified and AAMA 2604 compliant for 25 years of protection.
- EN 13501:Fire tested and approved to A2 rating.

TRUE NATURAL COLOURS

WITH SMOOTH FINISH



Phantom Grey



Serene



Ginger



Lustre



Earth



Pure White



Raveling



Luceo

TRUE NATURAL COLOURS

WITH TEXTURE FINISH



Stromboli Sand



Quartz Grey



Dove



Stokksnes



Caramel



Frost



Coastal



Reminiscent

Jotun The Cosmos Collection

ANODIZED LOOK

OUR CLOSEST MATCH TO THE ANODIZED ALUMINIUM COLOURS

- Attractive, deep matt and metallic effect finishes
- Stylish appearance
- Anodized aluminium colours
- Superior colour consistency and gloss retention



Jotun The LifeShine Collection

MOMENTS THAT TRULY SHINE

METALLIC EFFECT FOR EVERY MOMENT

- High sparkling effect – bold statement
- Shimmering effect – humble shine
- Consistent beautiful shine (due to bonded technology, consistency in application, consistency after recycling)

BRIGHT METALLICS



Phantom Grey



Serene



Ginger



Lustre



Earth



Pure White



Raveling



Luceo

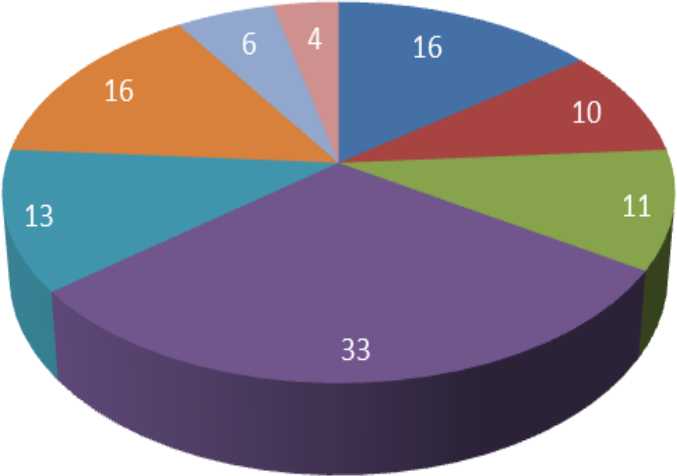
Jotun Powder Coatings Compliant with LEED V4!

LEED

We contribute to the LEED score with EPD-certified Jotun Super Durable 2901, Jotun Super Durable 2903 and Jotun Durasol 4003.



Powder Contribution To LEED V4 Points



- Location and Transportation (16)
- Sustainable Sites (10)
- Water Efficiency (11)
- Energy and Atmosphere (33)
- Materials and Resources (13)
- Indoor Environmental Quality (16)
- Innovation (6)
- Regional Priority (4)

Heat island reduction:
Up to 2 points

Material ingredients:
1 point
Environmental
product declarations:
2 points
Up to 3 points

Low-emitting
materials:
Up to 3 points

Total: Up to 8 points with powders

Powder - The Ideal Solution for Protection of Steel

JOTUN PRIMAX COATING SOLUTIONS

Substrate	Pre-treatment	Coating system and compatibility category	C1			C2			C3			C4		
			Medium	High	Very High	High	Very High	High	Very High	High	Very High	High	Very High	
Carbon Steel > 3 mm (S12 Z12)	Direct to Metal	Primax Defend												
		Primax Protect												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
	Zinc Phosphating / Equivalent	Primax Defend												
		Primax Protect												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
HD Galvanized Steel** > 3 mm (Sweep Blasting)	Direct to Metal	Primax Defend												
		Primax Protect												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
	Zinc Phosphating / Equivalent	Primax Defend												
		Primax Protect												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												
		Primax Xtend												

* Coating systems under evaluation
** Galvanneal products according to ISO 1461

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- The overall performance of the coating system is largely dependent on the nature of the substrate and the type and quality of the pre-treatment. Environmental conditions and the design of the coated object also influence the field performance of the system.
- Results are based on laboratory conditions and in combination with Jotun Facade and Jotun Super Durable as a topcoat.
- Other suitable topcoats from Jotun's portfolio are available. Please consult with your local technical representative.
- For best coating results follow Jotun's "Application Guide of Powder Coatings on Steel".
- Refer to Jotun's "Application Guide of Powder Coatings for Hot-Dipped Galvanized Steel".
- For recommended film thicknesses kindly refer to Technical Data Sheets of relevant primers and topcoats.

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THE CORE OF PROTECTION
PROTECTS COULDS COULDS

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PREVENTING CORROSION

RIGHT LEVEL OF PROTECTION

A BONDING CONNECTION

PROTECTS COULDS COULDS

Powder Coatings Tools

- Coating comparison tables and panels
- Third-party laboratory data
- Product guarantee documents
- Jotun Paint approved applicators
- Information articles (PVDF, anodizing, etc.)
- Project coordination
- Brochures and Colour Cards
- Jotun Panel Wall
- Envelopes and labels
- Jotun Academy
- Jotun Online Platform (Digital colours library, Sample Panel Request, documents, brochures)



Comparison Table		
Jotun Super Durable vs. typical PVDF coatings for architectural aluminium		
PRODUCT NAME	JOTUN SUPER DURABLE	PVDF (PVDF)
Coating type	Powder Coatings	Liquid System
Manufacturer	Jotun Powder Coatings	Others
Chemistry	Polyester (Super Durable)	Fluoropolymer based liquid coatings
Environmental Impact (VOCs)	No solvent and very environmentally friendly	Contains high percentage (70%) solvents, not environmentally friendly
Number of coats	Single-coat application	Multiple coat system (up to four coats)

Powder Coatings



Online Platform

Menu





Homepage > Useful Content > Powder Coatings Contents

Tunisia



Sample Panel Request Form

You can fill out the form to create a Sample Panel Request.

 Details



Powder Coatings Brochures

Powder Coatings Brochures are available here.

 Details



Powder Coatings Documents

Powder Coatings Documents are available here.

 Details



Powder Coatings Digital Colours

Powder Coatings Digital Colours are available here.

 Details



Jotun Powder Coatings References





Atlantis Hotel (The Palm)

Atlantis Hotel (The Palm)

Front: Southwest (221°)

Colour: RAL 6033

Jotun Super Durable 2003

Project Start: 5 – 2007

	After 13 Years	
1. Gloss (QC)	35	
Gloss (Before Cleaning)	26 – 28	
Gloss (Dry Cleaning)	40 – 43	
Gloss (Dirt-removed, No gloss)	49	
Colour Differences	After Clean	After Dirt Removal
ΔL	+1.06	+0.26
Δa	+1.07	+0.56
Δb	-1.19	-1.06
ΔE	1.92	1.23



Palm Jumeirah

Shoreline Apartment (The Palm)

Front: South (199°)		
Colour: RAL 1014		
Product: Jotun Super Durable 2003		
Project Start: 12 - 2005		
	After 15 Years	
1. Gloss (QC)	42	
Gloss (Before Cleaning)	27 - 38	
Gloss (Dry Cleaning)	40 - 44	
Gloss (Dirt-removed, No gloss)	45 - 48	
Colour Differences	After Clean	After Dirt Removal
ΔL	-0.18	-0.30
Δa	-0.14	-0.06
Δb	-1.02	-0.86
dE	1.05	0.92



Burj Al Arab



Comparison: 19 Years

Product: Jotun Super Durable 2003
Colour: RAL 5011

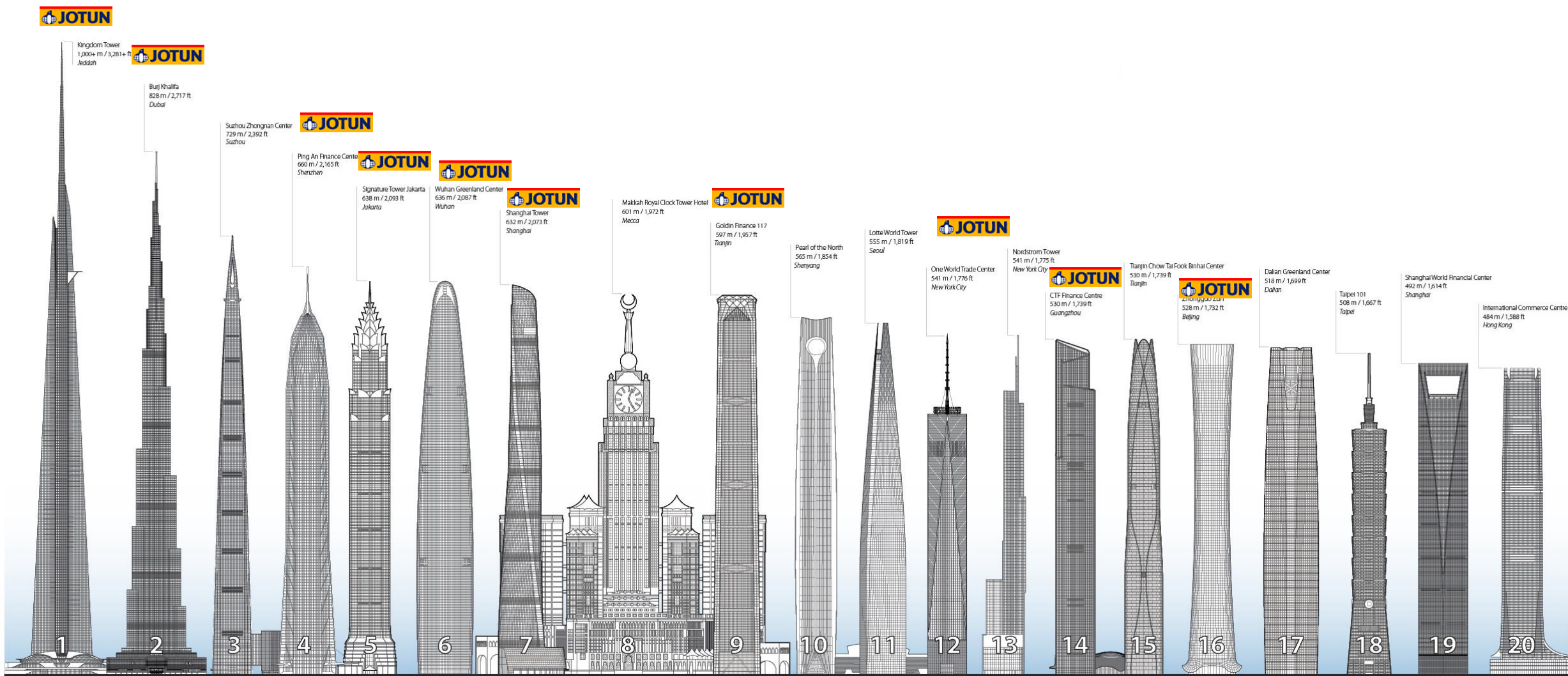


Burj Al Arab (Jumeirah)

Front : West		
Colour : Ral 5011 (Exterior)		
Jotun Super Durable 2003		
Project Start: 12- 1998		
	After 19 Years	
1. Gloss (QC)	38	
Gloss (Before Cleaning)	10-12	
Gloss (Dry Cleaning)	20-22	
Gloss (Dirt-removed, No gloss)	32-34	
Colour Differences	After Clean	After Dirt Removal
ΔL	-2.62	-0.73
Δa	+0.09	-0.08
Δb	+3.22	+2.64
dE	4.15	2.74



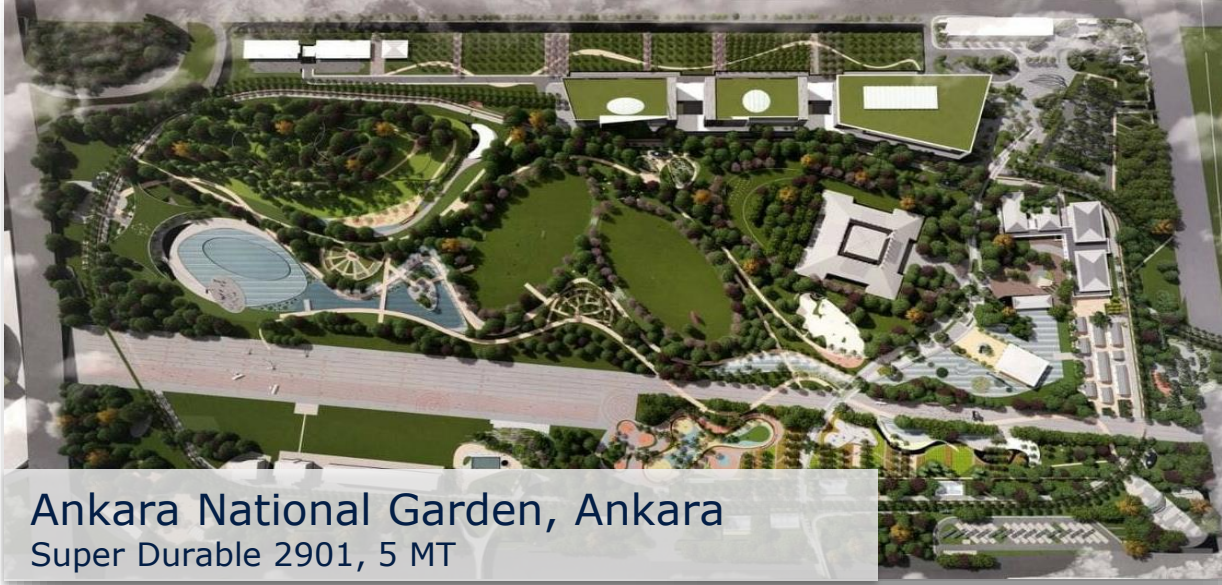
The Highest 20 Skyscrapers



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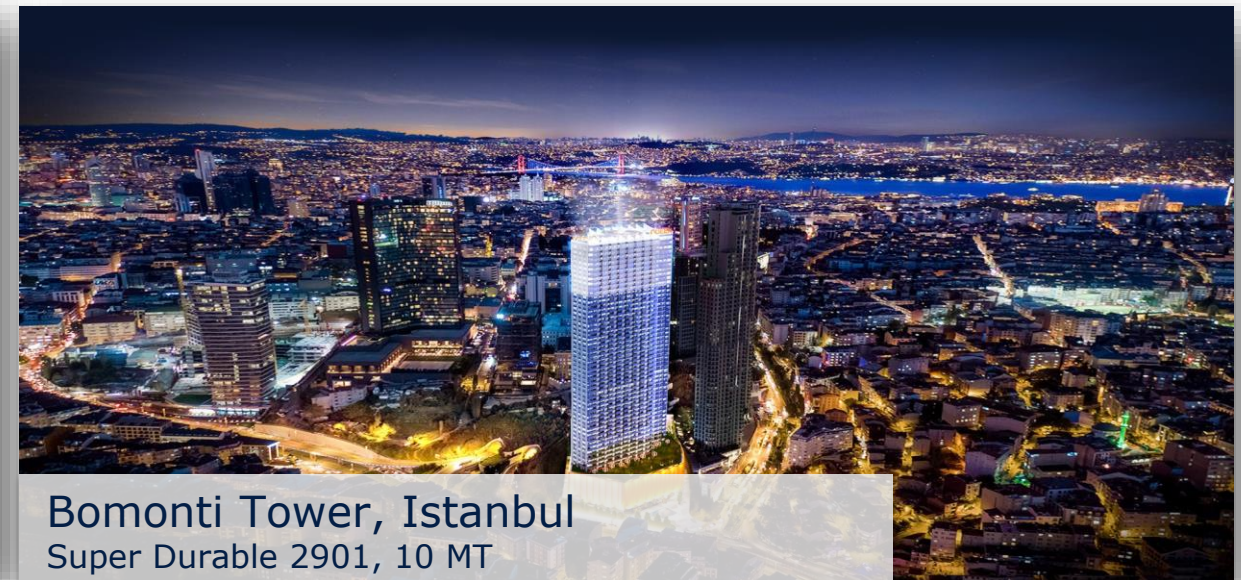
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Financial Center, Istanbul



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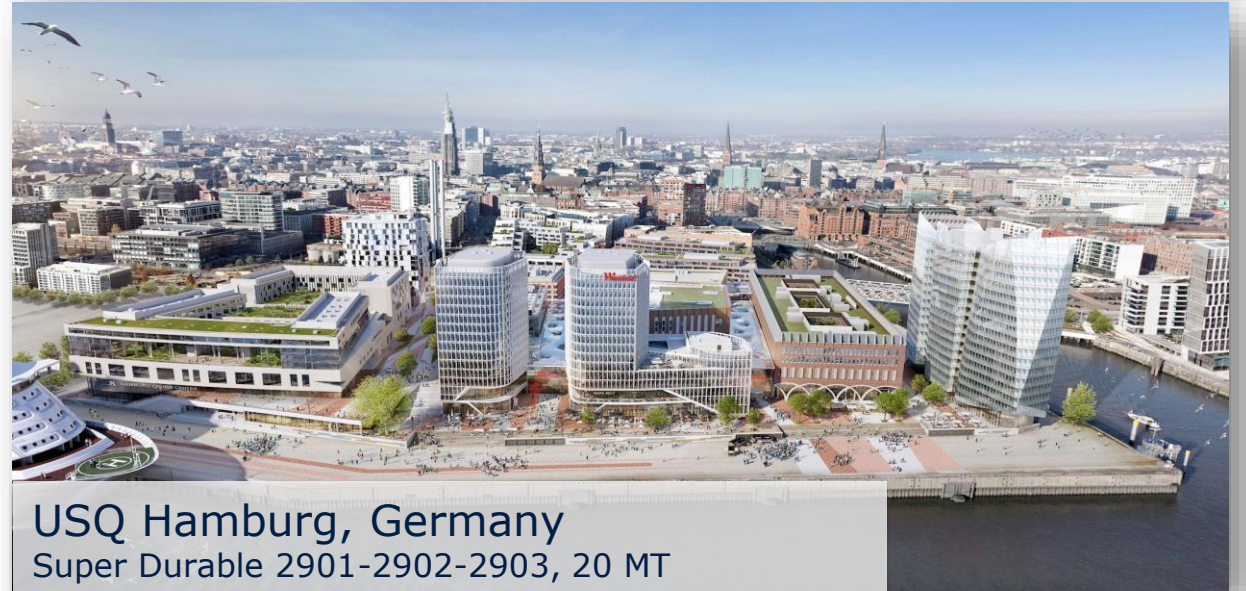
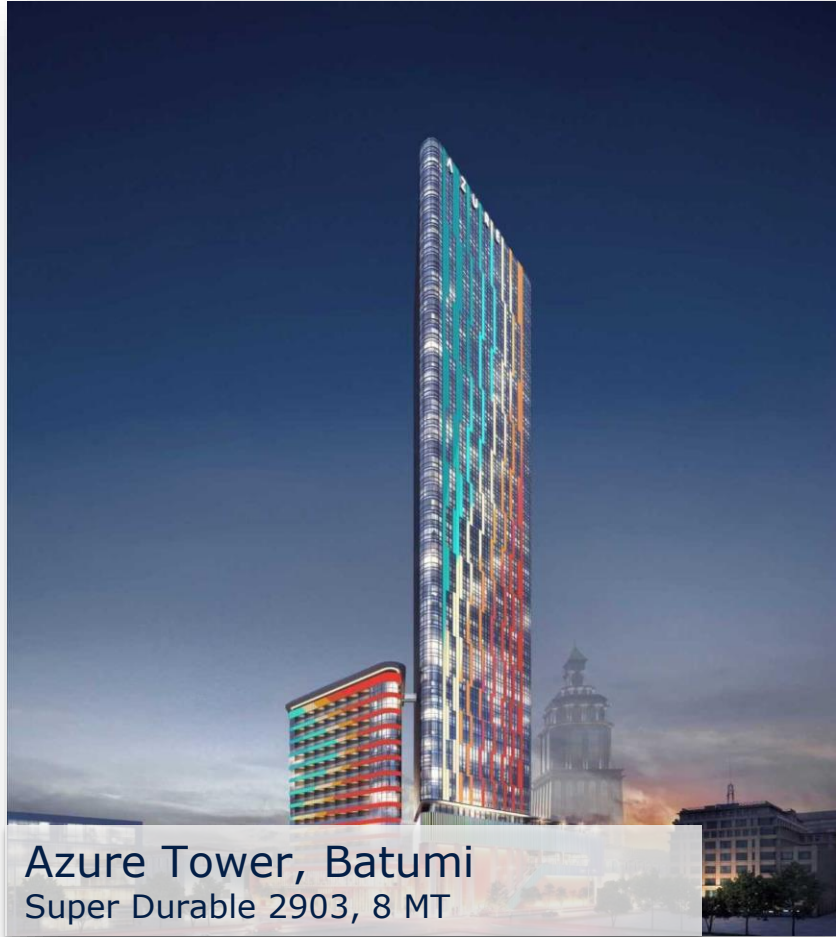


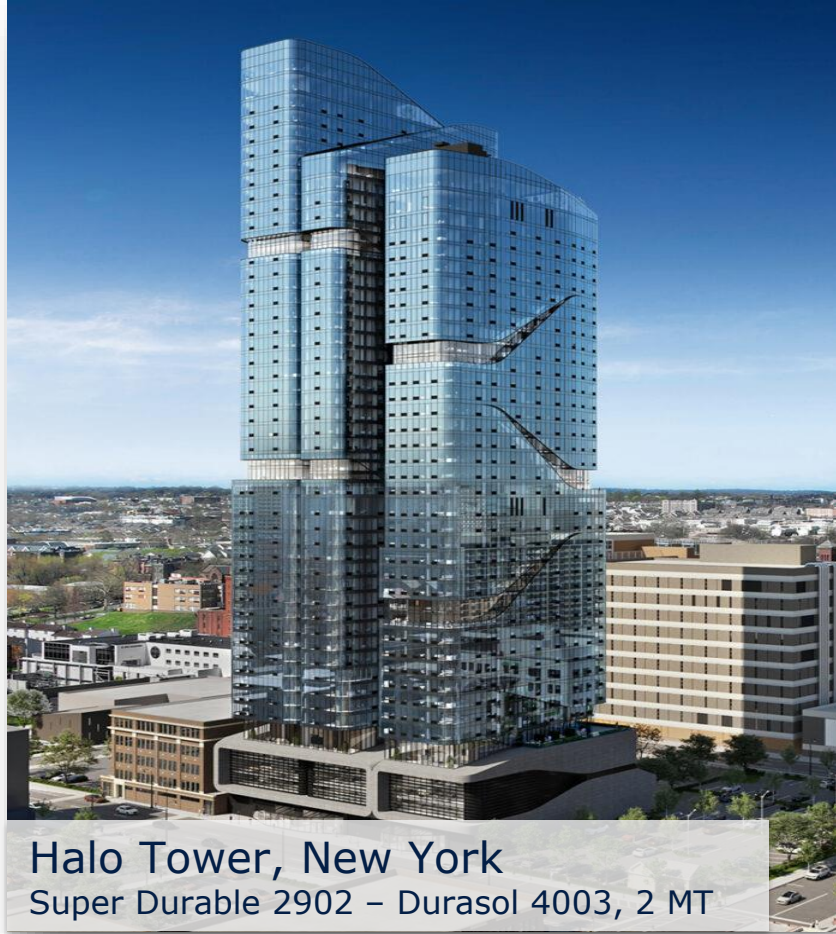
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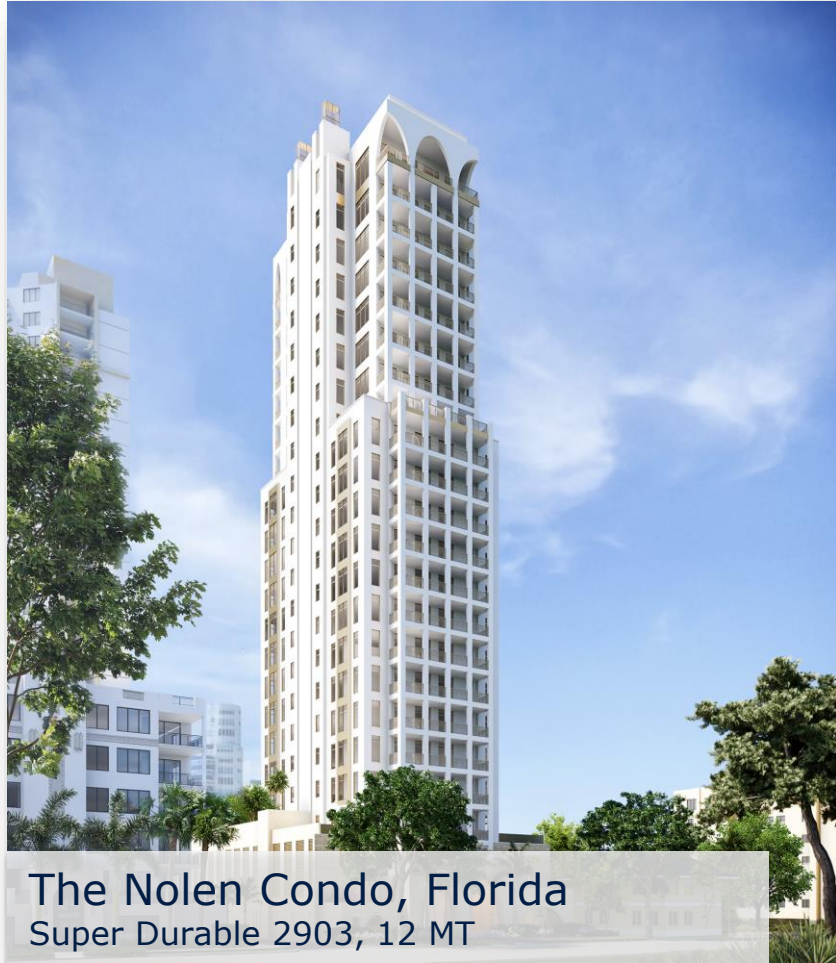






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Jotun Protects Property